

Date: Tuesday, 29/07/2008 1:45:31 PM  
 User: Melanie Fauteux

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : OUTER TUBE  
 Job Number : 40776  
 Estimate Number : 13498  
 P.O. Number :  
 This Issue : 29/07/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : MACHINED PARTS  
 Previous Run :  
 Written By :  
 Checked & Approved By : mf 08-07-29  
 Comment : Est Rev:A 08-07-24 new issue DD verified by:ec

Part Number : PB6743001205  
 Drawing Number : B6743001 P.16  
 Project Number : N/A  
 Drawing Revision : B1  
 Material :  
 Due Date : 05/08/2008

Split

Qty: Um: Eac

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6T1750W065 6061T6 RDTUBE 1.750 X 0.65W



Comment: Qty.: 3.7958 f(s)/Unit Total: 18.9788 f(s)

6061T6 RDTUBE 1.750 X 0.65W

batch: M108551 = 3 M108659 = 2

08-01-29

2.0 BAND SAW BAND SAW



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2-cut a 27 degree angle on one end of tube as per dwg

2- deburr

08-07-29  
 See Split 08/29

3.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

1- drill holes and mill slot as per dwg PB67-43001

2- deburr

See last page  
08-07-29

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-07-29

5.0 PB6743001199 Outer Tube End Cap



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Outer Tube End Cap

batch: 40039 08-07-29

(3x)



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE

Job Number: 40776

Part Number: PB6743001205

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: 1-Weld end cap as per dwg PB67-43001  
2-grind end cap flush

VISUAL INSPECTION OF GROUND WELDS

*MSD 08-07-30 (3x)*

7.0

QC10



Comment: VISUAL INSPECTION OF GROUND WELDS

*8/7/30 (+3)*

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*8/7/30 (+3)*

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: *WA*

*MSD 08-07-31 (3)*

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

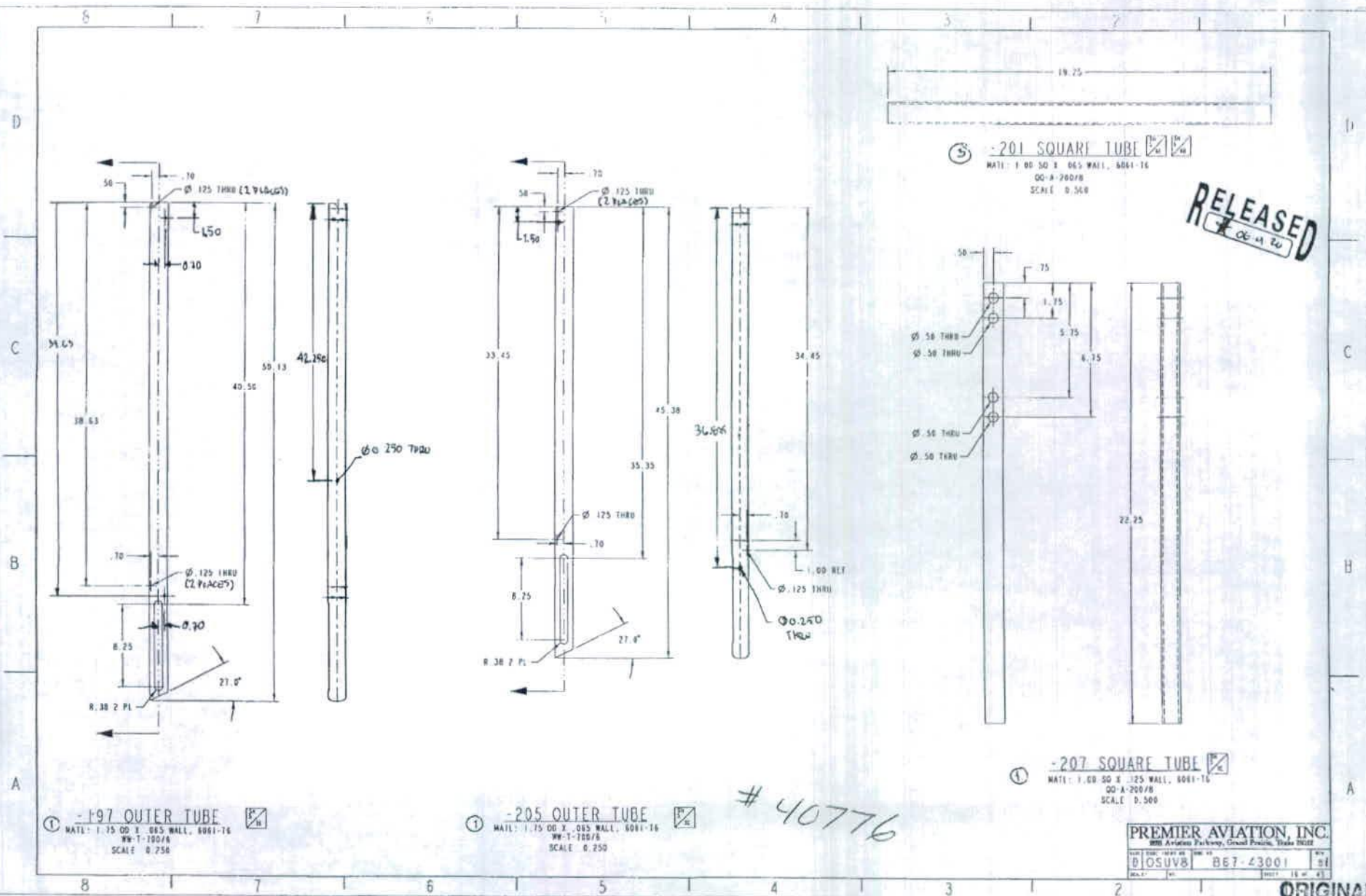
*08/05/08*

Job Completion

*MF 08-08-01*














W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-205 PAR #: N/A Fault Category: Prod / FAB Large NCR ☒ Yes ☐ No DQA: D Date: 08/05/08  
 QA: N/C Closed: D Date: 08/05/08

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
8/07/08	# 20	operator <del>the</del> <sup>cut</sup> Button angle on the wrong operation to the index R.C. operator error Human error		Scrap and Destroy <del>the</del> Replace <del>only</del> <sup>QC</sup> <u>6</u>	 08-07-30	 8/7/30	 08/14/08	 08/14/08
				to be replaced on split w/b 8/7/30				

NOTE: Date & initial all entries

